



The function of an Energy Recovery Ventilator (ERV) is to continuously provide the code required quantity of outdoor air during occupancy, with uncompromised quality and in an energy efficient manner.

When specifying an HVAC system for a building it is important to choose units that can achieve a high indoor air quality and a comfortable indoor climate. By adding a FläktGroup[®] SEMCO[®] Fresh Air Ventilator (FV) energy recovery system to an existing HVAC system, or specifying one for a new building, you can achieve the highest indoor air quality levels and optimal comfort, as well as, a significant reduction in energy use, maximizing the owner's return on investment.

At the heart of every energy recovery system is its wheel. The FV comes equipped with the industry leading Fusion 3Å total enthalpy recovery wheel. The Fusion 3Å recaptures temperature and humidity from the exhaust air-stream without transferring a high percentage of contaminants back to the occupied space. With the highest recovery performance (AHRI certified) and the best recovery efficiency ratios (RER) in the industry, the Fusion 3Å out performs all of the competitor's 3Å molecular sieve wheels.

OPTIMIZING RECOVERY EFFECTIVENESS AND PARASITIC PRESSURE LOSS FOR MAXIMUM ENERGY SAVINGS

Typically, wheels are designed to operate with high air pressure losses, resulting in greater fan electrical inputs and eroding any possibility of energy savings. Incurring high energy costs defeats the purpose of purchasing an energy recovery unit. The FläktGroup SEMCO Fusion 3Å wheel optimizes the parasitic pressure loss across the energy wheel media. The FV is properly designed to operate at a high recovery efficiency with low pressure loss balancing heating and cooling savings with fan energy use.

SELF-CLEANING, FLUTED MEDIA ELIMINATES HIGH PARASITIC FILTER PRESSURE LOSSES

Due to the fact that many ERVs do not receive the care and maintenance they require after installation, engineers typically design ERV units with high efficiency MERV filters in the outdoor and return air-streams, significantly lowering system operating efficiency due to additional fan energy required to overcome the increasing filter static loss. In return FläktGroup

SEMCO has engineered the FV to require minimal maintenance while effectively operating with low efficiency filters without impacting the long term performance of the recovery device. This assures high indoor air quality, top efficiency, and compliance with design codes and standards.

SAFETY FIRST - MINIMIZING FLAME SMOKE GENERATION AND COMPLIANCE WITH NFPA 90A

The Fusion 3Å wheel is designed with an aluminum substrate built to meet smoke and flame ratings, unlike competitor's non-metal energy recovery wheels. This is important when considering the liability to the design team and more importantly, the danger posed to the building occupants, should a fire occur.

SEPARATION OF INTAKE HOOD AND EXHAUST **AIR OUTLET**

An ERV with the fresh air intake hood adjacent to or on top of the exhaust air outlet will return a substantial amount of the exhausted contaminants back to the occupied space, degrading the quality of the indoor environment. The FV is specifically designed with the outdoor air intake hood on one side of the system, and a high velocity discharge hood on the opposite side to ensure the maximum possible separation of the two air-streams preserving indoor air quality.

ANTIMICROBIAL SURFACES

To prevent the FV from being a breeding ground of microbial activity, it was engineered with the Fusion 3Å energy recovery wheel, which is treated with a desiccant, designed to capture microbes from outdoor air. The inner walls of the FV are also lined with a sound reducing GREENGUARD[®] Certified antimicrobial foam insulation that is easily cleaned and does not support the growth of bacteria.

WHEEL DESICCANT AND WHAT SETS 3Å APART

Pioneered by FläktGroup SEMCO, 3Å molecular sieve on the Fusion 3Å wheels was developed for its rapid rate of adsorption and size that limits contaminants.



FEATURES & BENEFITS EFFICIENCY STANDARD & OPTIONAL UPGRADES

OPTIONAL UPGRADES ELECTRIC PREHEAT

An electric preheat coil can be provided to avoid frosting conditions for installations in cold climates which have high indoor humidity design conditions.

FUSION 3Å TOTAL ENERGY WHEEL 4

Long life bearings

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- Low leak brush seals
- Structural spoke system
- 3Å molecular sieve media

SUPPLY & EXHAUST FANS

- Sized for quiet and efficient operation
- Multiple motor/sheave combination requirements

ELECTRICAL PACKAGE WITH SINGLE **POINT CONNECTION**

- All motors are wired to starters
- Optional variable frequency drive for supply and exhaust fans
- Accepts contact inputs for supply fan, wheel and unit start/stop
- Multiple options on input voltage to units

CONTROL PACKAGE OPTIONS 7

- Stop/jog economizer allows the wheel to be stopped automatically during mild outdoor temperatures with periodic brief rotation to maintain the self-cleaning feature of the heat exchanger.
- Wheel frost protection allows the wheel only to be stopped by the stop/jog economizer at a predetermined outdoor temperature in applications where a preheat coil or thermostat shut-off of the FV unit is not desired.
- Rotation detector sensor can provide an alarm signal indicating failure of the wheel rotation.

HOODS & DAMPERS

- Outdoor airflow damper
- Intake hood with a cleanable filter
- Exhaust air back draft damper

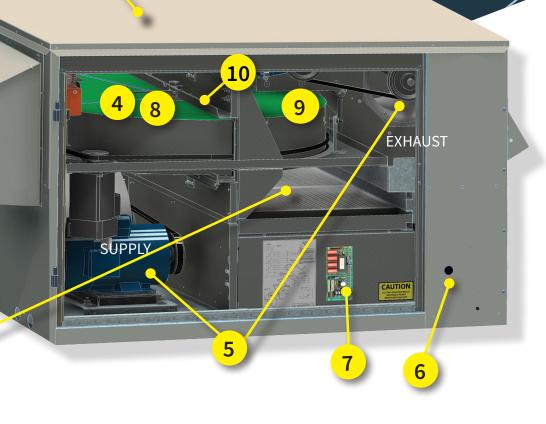
FILTER SECTIONS

- Filtration for both the outside air and return air
- 1-inch thick aluminum, washable
- Optional 2" thick pleated type

CABINET CONSTRUCTION

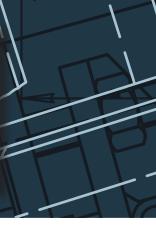
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- Galvanized steel cabinet construction
- Cabinet is completely insulated
- Hinged doors for easy access
- Floor of the unit built as a pan
- 750 hour salt spray finish (1,000 hr option is available)
- Optional dual wall construction



THERMOSTAT FROST PROTECTION

Thermostatic frost control allows the entire FV unit to be turned off at a predetermined temperature when electric preheat is not desired.



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3Å MOLECULAR SIEVE DESICCANT

The Fusion 3Å wheel incorporates the same highgrade 3Å molecular sieve and binding system used to produce FläktGroup

SEMCO's True 3Å wheel, without the proprietary process required to achieve true 3 ångstrom behavior.

- Reduced contaminant carry-over equal to better than competitor's wheels marketed as having a 3Å molecular sieve.
- All surfaces are coated with a thick desiccant layer
- A "Ceramic" molecular sieve adds to the corrosion resistance and extends the life of the rotor.

9 LAMINAR FLOW

The Fusion 3Å is designed to induce laminar flow under all conditions. This results in a flow profile, which causes airborne particles to pass freely through the rotor media. as the wheel rotates between two opposing air-streams, the continuous reversal of airflow results in a very efficient "self-cleaning" process. When factoring in the high-velocity airflow the cleaning process is enhanced. As a result, only minimal filtration is required for sustained efficient operation.

10 PURGE SECTION

The purge section is an integral part of the wheel casing design engineered to help the Fusion Å eliminate cross-contaminates. The purge section utilizes the pressure difference between the outdoor and return air-streams to purge the transfer media of contaminants by using clean outdoor air prior to its rotation into the supply airstream.

FV COIL MODULE

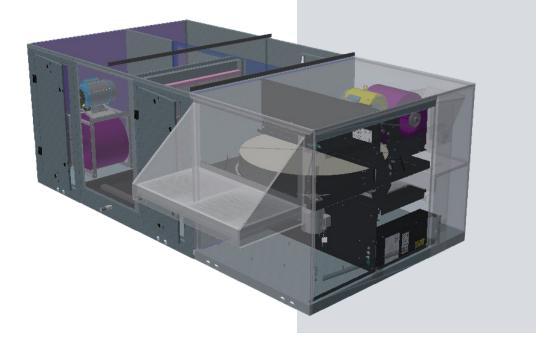
If heating and cooling are a concern an optional FV Coil Module may be purchased. The FV Coil Module is specially engineered to attach directly to the FV pre-conditioner to heat or cool a space.

With the Coil Module several heating and cooling combinations are available. Cooling options include, chilled water or DX coils with the option to configure the number of rows and fins per inch. For heating there is an option of choosing either a hot water or electric coil.

In addition to its heating and cooling components, attaching an FV Coil Module provides an effective solution to ASHRAE Standard 62.1 by increasing the amount of outdoor air supplied to a space by 5-20 cfms/person, while keeping operating costs to a minimum.

FV COIL MODULE FEATURES & BENEFITS

- Airflow capacity from 800 cfm-9,000 cfm
- Indoor and outdoor installation capable
- Horizontal and down flow configurations
- Numerous coil material construction types
 available
- Galvanized steel cabinet with optional enamel finish
- Constructed to ensure a watertight design
- Unit is insulated to minimize energy loss
- Filters are LEED compliant
- Easy access to all components through the access doors
- Internal piping available for rooftop installations
- Low profile design



EXPRESS SELECT WEB-BASED SELECTION SOFTWARE

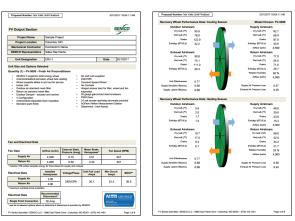
ExpressSelect is a quick, comprehensive, easily accessible selection and sizing tool. ExpressSelect is an entirely web-based program located on the "Rep Login" page of www.semcohvac.com. Once you login and enter the project data, consulting engineers,

contractors and manufacturer's representative you should receive a complete FV unit selection in under five minutes. In addition to supplying which FV unit to select for your job, ExpressSelect will also provide the scope, performance, electrical requirements and dimensions you need to make sure you are selecting the correct unit for your job.

EXPRESS SELECT

SUBMITTAL

Submittals are complete and easily generated. Based on inputs for selection, there is no need to re-enter information.





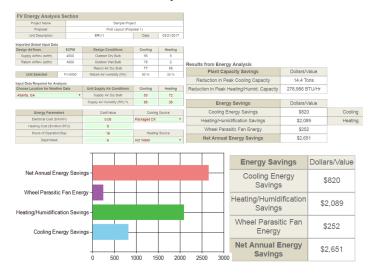
INPUT SECTION

ExpressSelect picks the best possible FV unit for the job, based on the data that was inputted.

-	Return air standard mesh filter Return air MERV 8	Supply Ar			
	Step 2: Choose a Model from the Follow	ing Options Based	Upon the Autom	atic Selection	H - Supply (back wall), Return (back wall)
1	Choose from List of Viable Unit Options	Effectiveness	Wheel Delta P	Relative Cost Index	Unit Selected for Analysis
	FV-9000	80% 83%	0.45 0.35	1.00 1.20	FV-3000
	Step 3: Choose All Remaining Options				
	Paint Options		Rotation D	etector for Energy Wheel	
7	Standard paint finish		Rotation d	etector with alarm relay	
	Galvanized unpainted		E Rotation d	etector with remote indicat	long page

FV ENERGY ANALYSIS SECTION

ExpressSelect can determine your true net annual energy savings, taking into consideration the selected FV unit's efficiency. This results in higher RER values and a more efficient system overall.



SCHEDULING

ExpressSelect creates schedules and allows you to easily edit and import job documents.

Mit		Model	Location		Fan Data				Summer/Cooling											Unit Information					
	Basis of Design				Supply Airflow			Outdoor			Supply			Return			Exhaust		Electrical (includes preheater lo				>84)		
					Supply CFM	ESP	Motor HP	VFD	Dry Bulb	Wet Bulb	Grains	Dry Bulb	Wet Bulb	Grains	Dry Bulb	RH	Wet Bulb	Grains	Dry Bulb	Grains	Voltage	/phase	FLA	MCA	MO
		FV-4000	Outdoor Unit	Unit 1	3,500	1.50	3.00	Yes	55.0	78.D	115.0	82.6	68.7	83.4	75.0	46%	62.0	62,4	92.4	110.5	208V	1Ph	54	105.3	37
	SEMCO				Return Airflow					Winter/Heating											Filters				
1					Metern Almow			Outdoor			Supply		Return			Exhaust		Outdoor			Re				
					Return CFM		Motor HP	VTD	Dry Bulb	Wet Dalb					Dry Bulb	RH			Dry Bulb		Type	Depth	Rating	Type	De
					2,500	0.25	1.50	Yes	13.5	10.0	3.7	43.9	37.5	18.7	72.0	22%	52.0	26.0	21.1	6.6	AI Mesh	1"	N/8	AI Mesh	1



WWW.SEMCOHVAC.COM

FV SERIES / 05-27-25

FläktGroup[®] SEMCO[®] is the market leader for smart and energy efficient indoor air and critical air solutions to support every application area. We offer our customers innovative tecnologies, high quality and outstanding performance supported by more than a century of accumulated of industry experience. The widest product range in the market, and strong market presence in 65 countries worldwide, guarantee that we are always by your side.



To learn more about FläktGroup[®] SEMCO[®] offerings and to contact your nearest representative please visit www.semcohvac.com

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